



Bench Grinder Policy

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1.0 Policy/Procedure

Employees should follow the following guidelines when using bench grinders:

- Check that there is a gap between the tool rest and the wheel of no more than 1/8 inch.
- Check that the upper wheel (tongue) guard has a gap of no more than 1/4".
- Check that the wheel edge is not excessively grooved. Dress the wheel if necessary.
- Do not grind on the face of the wheel.
- When replacing a grinding wheel make sure to conduct a "ring test."

Employees should not use a bench grinder without the proper PPE.

Employees should not use a bench grinder that is out of alignment or defective.